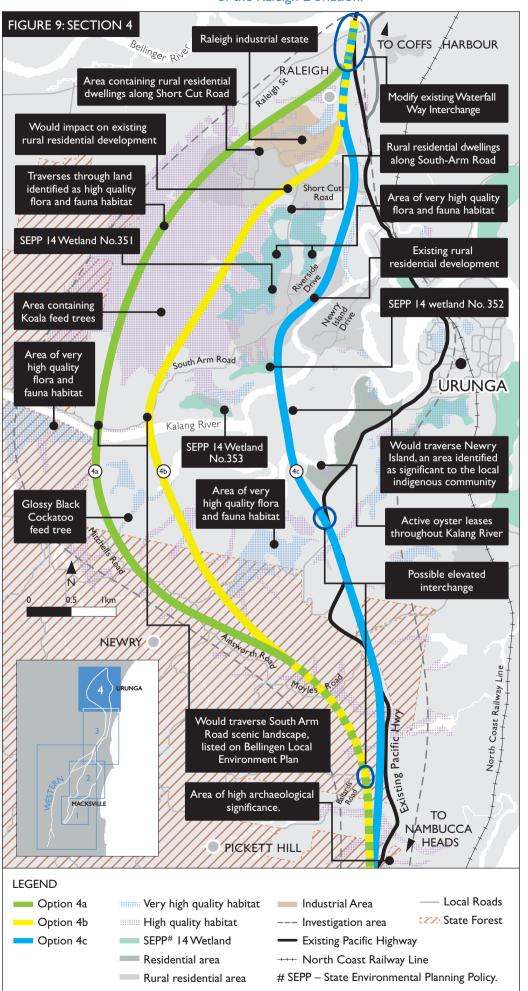
## SECTION 4 OPTIONS From Little Newry State Forest in the vicinity of Mines Road to the southern end of the Raleigh Deviation.



DESIGN ISSUES 13.5 km. 2.4 km. TOTAL LENGTH BRIDGES OVER KALANG RIVER Single crossing approximately 170 metres ingle crossing approx in length. in lengt MAXIMUM GRADIENT Would have a maximum gradient of 5%. Would have a maxim MAXIMUM ELEVATION 43 m above sea level. 36 m above sea level SIGNPOSTED SPEED All options have been developed for an ultimate signposted speed of 110km/h. With staged construction, initial speed limit may be 100km/h. CONNECTIONS TO TOWNS All options include a possible interchange with the existing highway south of Urunga and a modification to the existing Raleigh Interchange. CONNECTIONS TO SECTION 3 All options connect with the northern end of Section 3. \$156 million (\$12.5 N PRELIMINARY COST ESTIMATED \$166 million (\$12.3 M/km). IN \$2003 ABILITY TO STAGE CONSTRUCTION The 11.3 to 13.5km bypass of Urunga could be constructed as a stand alone PROPERTY IMPACTS APPROXIMATE NUMBER 47 parcels of land. 58 parcels of land. 62 parcels of land. OF AFFECTED PROPERTIES IMPACT ON RURAL PROPERTIES All options have the potential to divide some rural properties and may require measures to reconnect severed properties. COMMUNITY IMPACTS POTENTIAL NOISE IMPACTS 86 residences potentially affected 85 residences potentia without noise mitigation. without noise mitigat Both options have potential to impact on the South Arm Road scenic landscap which is of cultural heritage significance. FLOOD IMPACTS For all options, the crossing of the Kalang River and floodplain would result in a maximum increase in flood level of less than 50 mm for the 1 in 100 year flood. **BIOPHYSICAL IMPACTS** POTENTIAL IMPACT ON • 1.5 ha very high quality. • I ha very high qualit - FLORA AND FAUNA HABITAT • 20 ha of high quality. • 12 ha of high quality. • 28 ha of medium quality. • 20 ha of medium qua Would have a modera - THREATENED SPECIES Would have a high impact on potential threatened species habitat. threatened species ha - STATE FOREST All options would impact on Little Newry State Forest and Newry State Fore - RIVERINE/AQUATIC VEGETATION All options have the potential for impact on riverine and aquatic vegetation at the Kalang River and other waterway crossings. HERITAGE IMPACTS Impact on 2 areas of potential archaeological Impact on 9 areas of sensitivity (1 of high significance). Impact on archaeological sensiti I site of low significance. moderate significance. of low significance.

**OPTION 4a (GREEN)** 

These options are in the vicinity of an area of significance for indigenous herit on the eastern side of the existing highway.

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Section 4 provides a bypass of Urunga. Three shortlisted options have been developed in this section. Figure 9 and the table below provide a comparison of the shortlisted options for Section 4.

**DPTION 4b (YI** 

| ELLOV              | <b>v</b> ) | OPTION 4c (BLUE)   |
|--------------------|------------|--|
|                    |            |  |
|                    |            | 11.3 km.   |
| ximately           | 155 metres | Bridges over both arms of the Kalang River approximately 355 metres in total length. |
| um gradient of 6%. |            | Would have a maximum gradient of 5%.   |
|                    |            | 41 m above sea level.  |

| ¶/km).   | \$180 million (\$15.9 M/km). |
|----------|------------------------------|
| project. |                              |
|          |                              |
|          |                              |

| tially affected | 284 residences potentially affected without noise mitigation. |
|-----------------|---|
| ape,            | In close proximity to the South Arm Road scenic landscape.    |

| ty.                     | <ul> <li>No impact on very high quality.</li> </ul> |
|-------------------------|---|
| у.                      | <ul> <li>4 ha of high quality.</li> </ul>           |
| Jality.                 | • 20 ha of medium quality.                          |
| ate impact on potential | Would have a low impact on potential                |
| abitat.                 | threatened species habitat.                         |

| tage  | to another site of high cultural significance.<br>In the vicinity of two areas of significance<br>for indigenous heritage.  |
|---|---|
| potential<br>vity, of low to<br>e. Impact on 1 site | Impact on 4 areas of potential archaeological<br>sensitivity, of low to moderate significance<br>and Newry Island, an area of high<br>archaeological significance. Impact on<br>I site of low significance. Is in close proximity |